

2/18/2020

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2646

Job Sheet 207072



Part No: D2646

Part Name: Aft Cap

Job Qty: 50 pcs



Part Weight: 0 lbs

Job Created: 2/18/20

Due Date: 3/13/20

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Chantal Lavoie

Description:

Note: DWG REV C IPP: G 05.08.22 Hole size revised in Step 5 KJ/JLM IPP Rev:H Changed Inserts 07-02-19 JLM
IPP rev I changed inserts 07.06.11 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	50 pcs			0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	50 pcs			0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Container No: S265999



Part: D2646

Job No: 207072

Serial No/Batch: S265999

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/24/20

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

2/18/2020

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120 QC 6	50 pcs	0.00 0.00	Packaging 2 - 28 - B4B	
			Packaging 2 - 29 - B4B	
			Packaging 2 - 30 - B4B	
			Packaging 2 - 31 - B4B	
			Packaging 2 - 32 - B4B	
			Packaging 2 - 33 - B4B	
			Packaging 2 - 34 - B4B	
			Packaging 2 - 35 - B4B	
			Packaging 2 - 36 - B4B	
			Packaging 2 - 37 - B4B	
130 Small Fab - 2 - B4B	50 pcs	0.00 2.01	QC 6 - 9	
			QC 6 - 68	
			QC 6 - 61	
			QC 6 - 40	
			QC 6 - 81	
			Small Fab - 1 - B4B	
			Small Fab - 2 - B4B	
			Small Fab - 3 - B4B	
			Small Fab - 4 - B4B	
			Small Fab - 5 - B4B	
140 QC 5	50 pcs	0.00 0.00	Small Fab - 6 - B4B	
			Small Fab - 7 - B4B	
			Small Fab - 8 - B4B	
			Small Fab - 9 - B4B	
			Small Fab - Various 1 - B4B	
			QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
150 Handfinish - 1-1 Chemical-B4B	50 pcs	0.00 1.78	QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
			QC 5 - 82	
			Handfinish - 1 - 1 - B4B	
			Handfinish - 1 - 2 - B4B	
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	

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			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	
			Handfinish - 1 - 22 - B4B	
			Powdercoat - 1 - B4B	
			Powdercoat - 2 - B4B	
160	Powdercoat - 1 White Gl(A)- B4B	50 pcs	0.00 0.71	Powdercoat - 3 - B4B
				Powdercoat - 4 - B4B
170	QC 3	50 pcs	0.00 0.00	QC 3 - 10
				QC 3 - 13
				QC 3 - 15
				QC 3 - 17
				QC 3 - 18
				QC 3 - 2
				QC 3 - 28
				QC 3 - 3
				QC 3 - 30
				QC 3 - 34
				QC 3 - 36
				QC 3 - 41
				QC 3 - 51
				QC 3 - 58
				QC 3 - 59
				QC 3 - 68
				QC 3 - 9
				QC 3 - 40
				QC 3 - 19
				QC 3 - 43
				QC 3 - 24
				QC 3 - 61
				QC 3 - 81
				QC 3 - 82
180	Small Fab - 3 - B4B	50 pcs	0.00 2.01	Small Fab - 1 - B4B
				Small Fab - 2 - B4B
				Small Fab - 3 - B4B
				Small Fab - 4 - B4B
				Small Fab - 5 - B4B
				Small Fab - 6 - B4B
				Small Fab - 7 - B4B
				Small Fab - 8 - B4B
				Small Fab - 9 - B4B
				Small Fab - Various 1 - B4B
190	QC 5	50 pcs	0.00 0.00	QC 5 - 10
				QC 5 - 12
				QC 5 - 17
				QC 5 - 18
				QC 5 - 19
				QC 5 - 22
				QC 5 - 24
				QC 5 - 3
				QC 5 - 43
				QC 5 - 49
				QC 5 - 51
				QC 5 - 58

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			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
200	Packaging 3-1 - Stock - B4B	50 pcs	0.00 0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B Packaging 3 - 6 - B4B Packaging 3 - 7 - B4B Packaging 3 - 8 - B4B Packaging 3 - 9 - B4B Packaging 3 - 10 - B4B Packaging 3 - 11 - B4B Packaging 3 - 12 - B4B Packaging 3 - 13 - B4B Packaging 3 - 14 - B4B Packaging 3 - 15 - B4B Packaging 3 - 16 - B4B Packaging 3 - 17 - B4B Packaging 3 - 18 - B4B Packaging 3 - 19 - B4B Packaging 3 - 20 - B4B Packaging 3 - 21 - B4B Packaging 3 - 22 - B4B Packaging 3 - 23 - B4B Packaging 3 - 24 - B4B Packaging 3 - 25 - B4B Packaging 3 - 26 - B4B Packaging 3 - 27 - B4B Packaging 3 - 28 - B4B Packaging 3 - 29 - B4B Packaging 3 - 30 - B4B Packaging 3 - 31 - B4B Packaging 3 - 32 - B4B Packaging 3 - 33 - B4B Packaging 3 - 34 - B4B Packaging 3 - 35 - B4B Packaging 3 - 36 - B4B Packaging 3 - 37 - B4B
210	QC 21 - SA	50 pcs	0.00 0.00	QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53

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MAY 11 2020

QC 5-82

FP-001

21 20-5-12

MAY 12 2020

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Part Op 100 - (Purchasing) Issue P/O: _____ 1-Spin as per Dwg D2646 2-Material release note required Vendor:

Descriptions: Sieg's Manufacturing

110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached

120 - (QC6- All purchased or subcontracted products)

130 - (Small Fab) 1-Drill using DT8026 as per Dwg D2646. 2-Open holes to .297 as per Dwg D2646. 3-Deburr

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Chemical Conversion Coat per QSI005 4.1)

160 - START TIME: _____ Oven Temp: _____ Finish Time: _____

170 - (QC3- Inspect Part Finish)

180 - (Small Fab) Install inserts as per Dwg D2646

190 - (QC5- Inspect part completeness to step on W/O)

200 - (Identify as per dwg & Stock Location) (FP-001) LOCATION : FP001

210 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2646P	Aft Cap	50 pcs (1 ea)	100-Purchasing	5265996
ALS7-1032-130	Rivnut	100 Ea (2 ea)	180-Small Fab - 3 - B4B	5260509
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2646P	50	0	0
180-Small Fab - 3 - B4B	ALS7-1032-130	100	238	0
Part Specifications				
Specifications could not be found.				

Plex 2/18/20 11:52 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045904



Supplier: SIE001-VC
Sieg's Manufacturing Ltd.
6236 - 205 Street
Langley
BC
V2Y 1N7 Canada
Phone: 604 530 7455
Fax: 604 530 7490

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045904

PO Date: 2/20/20

Due Date: 3/11/20

Purchase Order

Revision:

Revision Date:

Issued By:

Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

FEB 20 2020

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207072	D2646P	D2646 REV. C			Aft Cap : Various STC's AS PER DWG D2646 REV. C	Firmed - XSO		3/11/20	50 pcs	0 pcs	50 pcs	\$5.90/pcs	\$295.00
													Grand Total:	\$295.00

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MAR 24 2020

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 2/20/20 2:38 PM Dart.Lavoie.Chantal



Sieg's Manufacturing Ltd.
Quality Metal Spinning

6236 205 Street Langley, B.C. Canada V2Y 1N7
Ph#: (604)530-7455 info@siegsmf.com

INSPECTION REPORT

Date: March 18 2020

Customer: Dart Areospace

Packing Slip: 2697

Part#:	Quantity	Material	Check holes	Insp. By.
D2646	50	14g aluminum 1100-0	N/A	KQ

Material Certification Attached: ____yes__

MILL TEST CERTIFICATE

We hereby certify that the material detailed below has been inspected & tested and conforms to the requirements of the specifications herein.

PAGE : Page 1 of 2
CERT NO : 18-1597
DATE : 12/18/2018

MATERIAL & SPECIFICATION								COUNTRY OF ORIGIN		REFERENCE NUMBER					
Aluminium Circles, Sheets								Hong Kong		A18121368					
ITEM	DESCRIPTION & SIZE	ALLOY & TEMPER	QTY. lb.	TAG NO	TENSILE Strength ksi UTS	EARING %	ELONG. %	CHEMICAL COMPOSITION							
								%							
								Fe	Si	Mn	Cu	Mg	Cr	Pb	
1	Aluminum Circles 0.051" x 8.500"	1100 0	2306	IP18025387	13.0		39.9	0.51	0.15						99.27
2	Aluminum Circles 0.051" x 14.000"	1100 0	3679	IP18024478 IP18024479	13.0 13.4	2.7 3.0	34.4 34.5	0.43 0.43	0.13 0.13						99.38 99.38
3	Aluminum Sheets 0.051" x 144.000" x 48.000"	1100 0	2967	CL18881245	13.1		39.7	0.43	0.13						99.37
4	Aluminum Circles 0.063" x 19.000"	1100 0	4700	IP18025345 IP18025363	13.5 13.5		34.2 37.2	0.45 0.45	0.15 0.15						99.32 99.32
5	Aluminum Circles 0.063" x 33.000"	1100 0	1874	IP18025023 IP18025024	13.0 13.0		38.1 38.1	0.5 0.5	0.16 0.16						99.27 99.27
6	Aluminum Sheets 0.063" x 120.000" x 36.000"	1100 0	2447	CL18881280	12.6		41.3	0.5	0.16						99.27
7	Aluminum Sheets 0.063" x 120.000" x 48.000"	1100 0	5395	CL18881225 CL18881226	13.1 13.0		40.4 38.2	0.43 0.43	0.13 0.13						99.37 99.37
8	Aluminum Circles 0.080" x 31.000"	1100 0	2224	IP18024905	12.5		42.4	0.44	0.15						99.35
9	Aluminum Circles 0.080" x 31.000"	1100 0	0	IP18024906	13.5		40.0	0.48	0.15						99.26
10	Aluminum Circles 0.090" x 42.000"	1100 0	2745	IP18024809 IP18025468	12.8 13.1		38.3 41.1	0.45 0.48	0.14 0.16						99.33 99.26
For Meyer Aluminum Blanks, Inc.															

For Meyer Aluminum Blanks, Inc.

Anne Tinnon
2019-01-16
08:40:52

Quality Control



Sieg's Manufacturing Ltd.
6236 205 Street Langley, BC Canada V2Y 1N7
Ph:(604) 530-7455
Website: www.siegsfmfg.com

Packing Slip

Packing Slip No.: 2697

Date: 03/18/20

Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Chantal Lavoie 1270 Aberdeen Street Hawkesbury, ON K6A 1K7	Dart Aerospace Ltd. Chantal Lavoie 1270 Aberdeen Street Hawkesbury, ON K6A 1K7
Order No.: POHB045904	Sold By: Kale Quewezance
Shipped By: FedEx	Ship Date: 03/18/20
Tracking No.:	

Item No.	Unit	Description	Quantity
1	each	Aft Cap D2646	50
RECEIVED MAR 23 2020 DART AEROSPACE LTD.			
Comment:			